



AMACO  
brent

**PREMIUM  
MID-RANGE CLAYS**

# PREMIUM CLAYS ADVANTAGE

MANGANESE-FREE | NO SPECIAL FIRING REQUIRED\*



16M White Chocolate



30M Milk Chocolate



32M Dark Chocolate

Category: Premium Mid-Range Clay  
Firing Range: Cone 5-7

All bars are glazed with HF-9 Zinc-Free Clear Glaze.  
Fired to cone 5.



Conforms To  
ASTM D-4236



Food safe  
with glaze

## Definition of Cone Temperatures:

Cone 5 = 1184°C (at 150°C/hour for the final 100°C of firing) 2201°F (at 270°F/hour in the final 200°F of firing)

Cone 6 = 1241°C (at 150°C/hour for the final 100°C of firing) 2266°F (at 270°F/hour in the final 200°F of firing)

Cone 7 = 1255°C (at 150°C/hour for the final 100°C of firing) 2291°F (at 270°F/hour in the final 200°F of firing)

## CHEAT SHEET

	Cone 5	Cone 6
16M White Chocolate	Shrinkage: 13.5% Absorption: 0.5%	Shrinkage: 13.9% Absorption: 0.3%
30M Milk Chocolate	Shrinkage: 14.36% Absorption: 0.5%	Shrinkage: 14.8% Absorption: 0.2%
32M Dark Chocolate	Shrinkage: 13.4% Absorption: 0.3%	Shrinkage: 14.3% Absorption: 0.2%

## PACKAGING

Packaged in easy  
to carry 20lb  
boxes with four  
individually  
wrapped  
5lb blocks.



## KEY FEATURES



Manganese  
Free!



Plastic



No Blistering



Low Staining  
Formula



\*No manganese means no special firing required! Manganese often creates blistering in a piece if fired normally, but because the chocolate clays are formulated without, they can be fired just like any other mid-high fire clay.

V-359 Ultra White Underglaze  
on 32M Dark Chocolate clay.  
Fired to cone 5.  
Artist: Ian F. Thomas

# MADE FOR AMACO GLAZES!

FORMULATED TO PAIR BEST WITH AMACO HIGH-FIRE GLAZES. ALL TILES FIRED TO CONE 5.

16M White  
Chocolate Clay



30M Milk  
Chocolate Clay



32M Dark  
Chocolate Clay



*Celadon*

**POTTER'S**  
choice



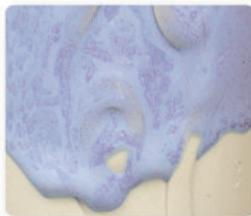
**POTTER'S**  
choice  
**FLUX**



**COSMOS**



**PHASE**  
G L A Z E



# SEE IT IN ACTION!



PC-72 Fire & Ice on 16M White Chocolate clay. Fired to cone 5



C-24 Succulent on 16M White Chocolate clay. Fired to cone 5



Variety of Velvet Underglazes and AMACO glazes on 30M Milk Chocolate clay. Fired to cone 5.  
Artist: Meghan Yarnell



C-42 Saguaro on 30M Milk Chocolate clay. Fired to cone 5



C-43 Wasabi on 32M Dark Chocolate clay. Fired to cone 5



Variety of Velvet Underglazes and AMACO glazes on 30M Milk Chocolate clay. Fired to cone 5.  
Artist: Meghan Yarnell

## SGRAFFITO

These dark and rich clays work great for sgraffito!



V-317 Coral on 30M Milk Chocolate clay. Fired to cone 5



V-329 Sea Glass on 30M Milk Chocolate clay. Fired to cone 5



PC-68 Golden Honey on 30M Milk Chocolate clay. Fired to cone 5.  
Artist: Kenny Sprinkle

## ARTIST HANDLES:

Meghan Yarnell - @meghcallie  
Kenny Sprinkle - @kensprink  
Ian F. Thomas - @ian\_F\_Thomas



## WANT MORE?

Visit our 5/6 glaze forum at [Facebook.com/groups/potterschoiceex](https://Facebook.com/groups/potterschoiceex) to find inspiration, share results, and discuss with other AMACO customers!



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